

## ABNORMAL TEST RESULT

OF MODEL SUS324\*\*/SUCS324\*\*

1. Did Cheese Cloth or Paper Glow?

No.

2. Did Ground Fuse Open?

No.

3. Dielectric breakdown?

No.

4. Other Results?

See the following pages .

( FMEA : 2/ 9 ~ 7/ 9)

( Abnormal Test Result: 8/ 9 ~ 9/ 9)

There was no emission of flame, molten metal, ignition of cheesecloth, dielectric breakdown, opening of the ground fuse, other indication of a shock or fire hazard.

F M E A

Component	Mode	Comment	Output Voltage
C10	Open	Normal operation.	
	Short	F11 opened, No Hazard.	0[V]
C12	Open	Normal operation.	
	Short	F11 opened, No Hazard.	0[V]
C13	Open	Normal operation.	
	Short	Normal operation.	
C21	Open	Normal operation.	
	Short	Normal operation.	
C22	Open	See 8 Page.	
	Short	Normal operation.	
C23	Open	See 8 Page.	
	Short	See 8 Page.	
C40	Open	Normal operation.	
	Short	Normal operation.	
C50	Open	See 8 Page.	
	Short	See 8 Page.	
C51	Open	Normal operation.	
	Short	See 8 Page.	
C61	Open	Normal operation.	
	Short	See 8 Page.	
C62	Open	Normal operation.	
	Short	See 8 Page.	
D11	Open	Normal operation.	
	Short	No Hazard.	0[V]

F M E A

Component	Mode		Comment	Output Voltage
D21	Open	Except 15	Normal operation.	
	Short	Except 15	Normal operation.	
D22	Open		See 8 Page.	
	Short		Normal operation.	
D23	Open		See 8 Page.	
	Short		See 8 Page.	
D24	Open		Normal operation.	
	Short		See 8 Page.	
D51	Open		Normal operation.	
	Short		See 8 Page.	
D52	Open		Normal operation.	
	Short		See 8 Page.	
D61	Open		Normal operation.	
	Short		Normal operation.	
IC61	Open	K	See 8 Page.	
		A	See 8 Page.	
		R	See 8 Page.	
	Short	A-K	See 8 Page.	
		K-R	See 8 Page.	
		R-A	See 8 Page.	
L11	Open		No Hazard.	0[V]
	Short		Normal operation.	
L51	Open		See 8 Page.	
	Short		Normal operation.	

## F M E A

Component	Mode		Comment	Output Voltage
PC11	Open	LED. A, K	See 8 Page.	
		TR . C, E	See 8 Page.	
	Short	LED. A-K	See 8 Page.	
		TR. C-E	See 9 Page.	
T11	Open	1	F11 opened, No Hazard.	0[V]
		2	F11 opened, No Hazard.	0[V]
		3	Normal operation.	
		4	Normal operation.	
		5	Normal operation.	
		6	Normal operation.	
		7	No Hazard.	0[V]
		8	No Hazard.	0[V]
	Short	1-2	F11 opened, No Hazard.	0[V]
		2-3	Normal operation.	
		3-4	F11 opened, No Hazard.	0[V]
		4-5	F11 opened, No Hazard.	0[V]
		5-6	F11 opened, No Hazard.	0[V]
		6-7	Normal operation.	
		7-8	F11 opened, No Hazard.	0[V]
TR11	Open	D	See 9 Page.	
		S	See 9 Page.	
		G	See 9 Page.	
	Short	D-S	See 9 Page.	
		S-G	See 9 Page.	

F M E A

Component	Mode		Comment	Output Voltage
TR11	Short	G-D	See 9 Page.	
TR12	Open	C	Normal operation.	
		E	Normal operation.	
		B	Normal operation.	
	Short	C-E	Normal operation.	
		E-B	Normal operation.	
		B-C	Normal operation.	
TR21	Open	C	See 9 Page.	
		E	See 9 Page.	
		B	See 9 Page.	
	Short	C-E	No Hazard.	0[V]
		E-B	See 9 Page.	
		B-C	No Hazard.	0[V]
TR41	Open	C	Normal operation.	
		E	Normal operation.	
		B	Normal operation.	
	Short	C-E	No Hazard.	0[V]
		E-B	Normal operation.	
		B-C	No Hazard.	0[V]
TR61	Open	C	See 9 Page.	
		E	See 9 Page.	
		B	See 9 Page.	
	Short	C-E	See 9 Page.	
		E-B	See 9 Page.	

## F M E A

Component	Mode		Comment	Output Voltage
TR61	Short	B-C	See 9 Page.	
ZD11	Open		Normal operation.	
	Short		Normal operation.	
ZD12	Open		Normal operation.	
	Short		Normal operation.	
ZD21	Open		Normal operation.	
	Short		See 9 Page.	
ZD22	Open		Normal operation.	
	Short		Normal operation.	
R11	Open		Normal operation.	
R12	Open		Normal operation.	
R13	Open		Normal operation.	
R14	Open		Normal operation.	
R15	Open		Normal operation.	
R16	Open		Normal operation.	
R21	Open		Normal operation.	
R22	Open		Normal operation.	
R23	Open		Normal operation.	
R24	Open	Except 15	Normal operation.	
R25	Open		See 9 Page.	
R26	Open		See 9 Page.	
R27	Open		Normal operation.	
R28	Open		Normal operation.	
R29	Open		Normal operation.	

F M E A

Component	Mode		Comment	Output Voltage
R30	Open		Normal operation.	
R31	Open		Normal operation.	
R32	Open		Normal operation.	
R40	Open		Normal operation.	
R41	Open		Normal operation.	
R42	Open		Normal operation.	
R50	Open		Normal operation.	
R60	Open		See 9 Page.	
R61	Open	3R3, 05	See 9 Page.	
		12, 15	Normal operation.	
R62	Open		Normal operation.	
R63	Open		See 9 Page.	
R64	Open		Normal operation.	
R65	Open		Normal operation.	
R66	Open	Only 12, 15	Normal operation.	
R67	Open		See 9 Page.	
R68	Open		No Hazard.	Decreased
R69	Open		No Hazard.	Decreased
R70	Open		Normal operation.	
R71	Open	Except 15	Normal operation.	
R72	Open	Only 3R3	Normal operation.	
R73	Open		Normal operation.	
R74	Open	Only 15	Normal operation.	

ABNORMAL TEST RESULT

Component	Mode		Comment	Output Voltage
C22	Open		No Hazard.	Increased
C23	Open		No Hazard.	Decreased
	Short		F11 opened, No Hazard.	0[V]
C50	Open		TR11 broke, F11 opened, No Hazard. Normal operation. (Only 15).	0[V] (Except 15)
	Short		No Hazard.	0[V]
C51	Short		No Hazard.	Decreased
C61	Short		No Hazard.	Decreased
C62	Short		No Hazard. (Only 15) Normal operation.	Decreased(Only 15)
D22	Open		TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
D23	Open		No Hazard.	Increased
	Short		No Hazard.	Increased
D24	Short		No Hazard.	Decreased
D51	Short		F11 opened, No Hazard.	0[V]
D52	Short		F11 opened, No Hazard.	0[V]
IC61	Open	K	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
		A	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
		R	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
	Short	A-K	No Hazard.	Decreased
		K-R	No Hazard.	Decreased
		R-A	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
L51	Open		TR11 broke, F11 opened, No Hazard.	0[V]
PC11	Open	LED. A, K	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
		TR . C, E	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
	Short	LED. A-K	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)



ABNORMAL TEST RESULT

Component	Mode		Comment	Output Voltage
PC11	Short	TR. C-E	No Hazard.	Decreased
TR11	Open	D	No Hazard.	0[V]
		S	No Hazard.	0[V]
		G	No Hazard.	0[V]
	Short	D-S	F11 opened, No Hazard.	0[V]
		S-G	No Hazard.	0[V]
		G-D	F11 opened, No Hazard.	0[V]
TR21	Open	C	F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
		E	F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
		B	F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
	Short	E-B	F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
TR61	Open	C	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
		E	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
		B	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
	Short	C-E	No Hazard.	Decreased
		E-B	TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
		B-C	No Hazard.	Decreased
ZD21	Short		No Hazard.	Decreased
R25	Open		No Hazard.	Increased
R26	Open		No Hazard.	Increased
R60	Open		TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
R61	Open	Only 3R3 05	TR11 broke, F11 opened, No Hazard.	Increased
R63	Open		TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)
R67	Open		TR11 broke, F11 opened, No Hazard. No Hazard. (Only 15).	0[V] Increased(Only 15)